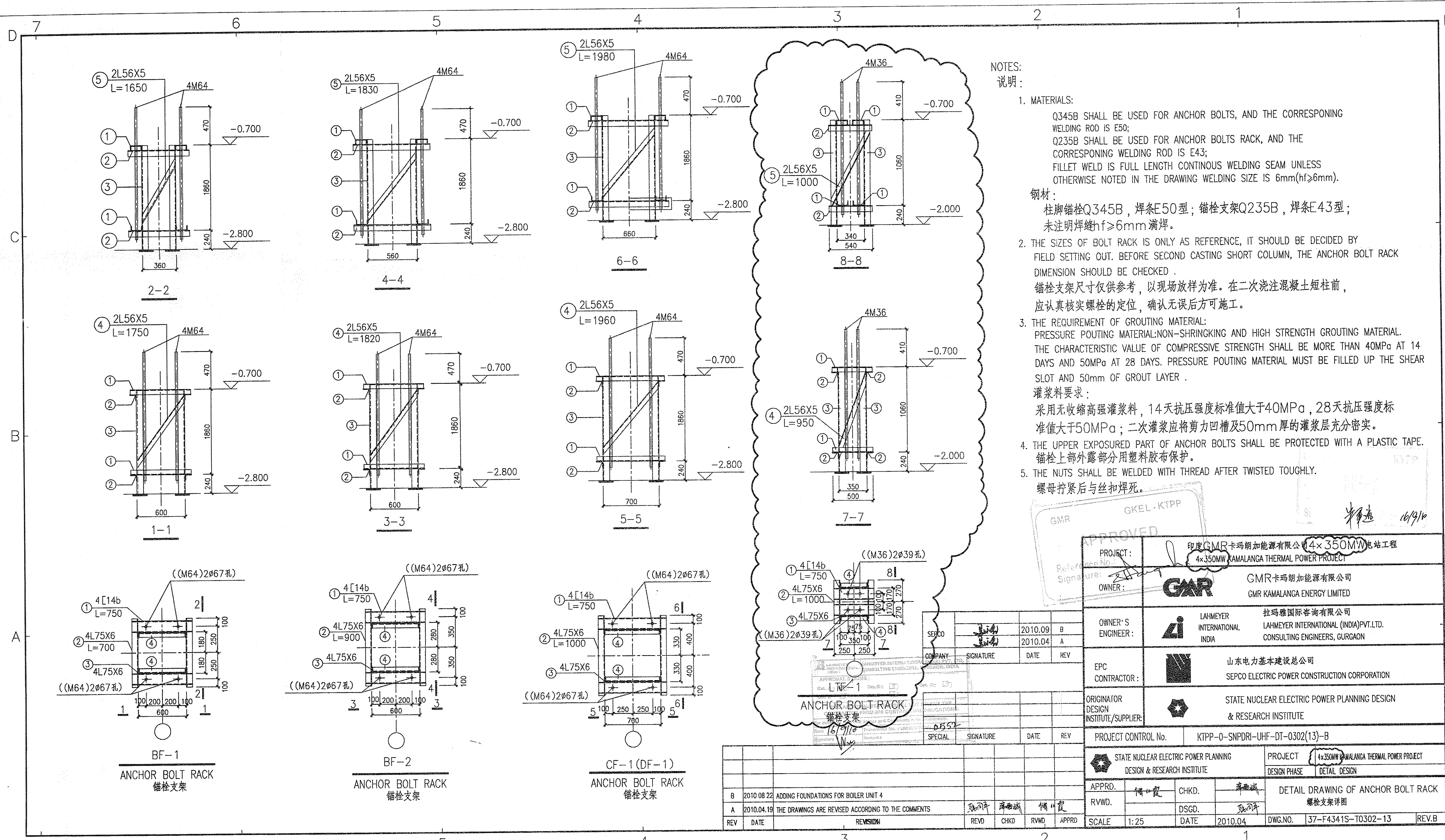




- NOTES:
说明:
1. MATERIALS:
Q345B SHALL BE USED FOR ANCHOR BOLTS, AND THE CORRESPONDING WELDING ROD IS E50;
Q235B SHALL BE USED FOR ANCHOR BOLTS RACK, AND THE CORRESPONDING WELDING ROD IS E43;
FILLET WELD IS FULL LENGTH CONTINUOUS WELDING SEAM UNLESS OTHERWISE NOTED IN THE DRAWING WELDING SIZE IS 6mm(hf≥6mm).
钢材:
柱脚锚栓Q345B, 焊条E50型; 锚栓支架Q235B, 焊条E43型;
未注明焊缝hf≥6mm满焊。
 2. THE SIZES OF BOLT RACK IS ONLY AS REFERENCE, IT SHOULD BE DECIDED BY FIELD SETTING OUT. BEFORE SECOND CASTING SHORT COLUMN, THE ANCHOR BOLT RACK DIMENSION SHOULD BE CHECKED.
锚栓支架尺寸仅供参考, 以现场放样为准。在二次浇注混凝土短柱前, 应认真核实螺栓的定位, 确认无误后方可施工。
 3. THE REQUIREMENT OF GROUTING MATERIAL:
PRESSURE POUTING MATERIAL:NON-SHRINKING AND HIGH STRENGTH GROUTING MATERIAL.
THE CHARACTERISTIC VALUE OF COMPRESSIVE STRENGTH SHALL BE MORE THAN 40MPa AT 14 DAYS AND 50MPa AT 28 DAYS. PRESSURE POUTING MATERIAL MUST BE FILLED UP THE SHEAR SLOT AND 50mm OF GROUT LAYER.
灌浆料要求:
采用无收缩高强灌浆料, 14天抗压强度标准值大于40MPa, 28天抗压强度标准值大于50MPa; 二次灌浆应将剪力槽及50mm厚的灌浆层充分密实。
 4. THE UPPER EXPOSURED PART OF ANCHOR BOLTS SHALL BE PROTECTED WITH A PLASTIC TAPE.
锚栓上部外露部分用塑料胶布保护。
 5. THE NUTS SHALL BE WELDED WITH THREAD AFTER TWISTED TOUGHLY.
螺母拧紧后与丝扣焊死。

APPROVED

GMR GKEL-KTPP

PROJECT: 印度GMR卡玛朗加能源有限公司4x350MW电站工程
4x350MW KAMALANGA THERMAL POWER PROJECT

OWNER: GMR 卡玛朗加能源有限公司
GMR KAMALANGA ENERGY LIMITED

OWNER'S ENGINEER: LAHMEYER INTERNATIONAL INDIA 拉玛雅国际咨询有限公司
LAHMEYER INTERNATIONAL (INDIA) PVT.LTD.
CONSULTING ENGINEERS, GURGAON

EPC CONTRACTOR: SEPCO 山东电力基本建设总公司
SEPCO ELECTRIC POWER CONSTRUCTION CORPORATION

ORIGINATOR DESIGN INSTITUTE/SUPPLIER: STATE NUCLEAR ELECTRIC POWER PLANNING DESIGN & RESEARCH INSTITUTE

PROJECT CONTROL No. KTPP-0-SNPDR1-UHF-DT-0302(13)-B

STATE NUCLEAR ELECTRIC POWER PLANNING DESIGN & RESEARCH INSTITUTE

PROJECT 4x350MW KAMALANGA THERMAL POWER PROJECT

DESIGN PHASE DETAIL DESIGN

APPRD. 傅一毅 CHKD. 薛亚斌

RVWD. DSGD. 魏同平

SCALE 1:25 DATE 2010.04 DWG.NO. 37-F4341S-T0302-13 REV.B

REV	DATE	REVISION	REV'D	CHK'D	RVWD	APPRD
B	2010.08.22	ADDING FOUNDATIONS FOR BOILER UNIT 4				
A	2010.04.19	THE DRAWINGS ARE REVISED ACCORDING TO THE COMMENTS	魏同平	薛亚斌	傅一毅	